



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5179-3

Job Sheet 172564



Part No: D5179-3

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.05.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet		SC 18/03/05
100	Waterjet	20 pcs	4/17/18	4/17/18	0.00	0.95	Waterjet1		SC 18/03/05
110	QC	20 pcs	4/17/18	4/17/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/05
120	QC	20 pcs	4/17/18	4/17/18	0.00	0.00	QC8-6		38
130	HandFinish	20 pcs	4/18/18	4/18/18	0.00	0.76	HandFinish1		SADAS 9-89
140	QC	20 pcs	4/18/18	4/18/18	0.00	0.00	QC7-5		11 MAR 12 2018
150	Packaging	20 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3		9-89 MAR 13 2018
160	QC21-SA	20 Ea	4/18/18	4/18/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions:

DAS
21 MAR 14 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	1.7800 sf (.089 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	2	217	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 12:46 PM Dart.Gagnon.Michelle



Container No: S048931



Part: D5179-3

Job No: 172564

Serial No/Batch: S048931

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/08/10

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	15.06.22	New Issue	KJ	AK